

Date: Wednesday, 11/03/2009 10:47:44 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D206-540-011
Job Number	: 46310		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D206540011
This Issue	: 11/03/2009 S.O. No. :	Drawing Number	: REWORK-REV.G
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : LARGE FAB ASSY	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	:	Due Date	: 12/03/2009 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	:		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1

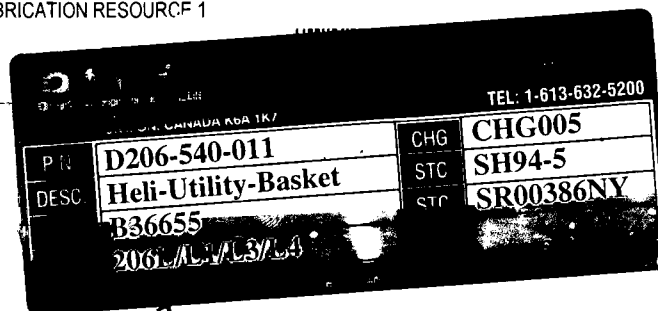


Comment: LARGE FABRICATION RESOURCE 1

REMOVE/CUT EXISTING HINGES
 ON LID AND BASE D2232-1 / D2232-3
 DISCARD

REPLACE HINGES ON LID WITH
 D3749-1 B B38826

REPLACE HINGES ON BASE WITH
 D3748-1 B 45605



2.0

D206540011

Heli-Utility-Basket



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Heli-Utility-Basket
 B36655
 RETURNED FROM HK
 TO REWORK PER PAR 09-006

09.03.23

3.0

D37491

Hinge Half



Comment: Qty.: 3.0000 Each(s)/Unit Total: 3.0000 Each(s)

Hinge Half B38826

09.03.23

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: , Wednesday, 11/03/2009 10:47:44 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D206-540-011

Job Number: 46310

Part Number: D206540011

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

D37481

Hinge Half



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)
Hinge Half **B45605**

09-03-23

5.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

08-03-23

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

09-03-23

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

m110939.

REMOVE ALL ASSEMBLED PARTS,
PUT ASIDE TO RE-ASSEMBLE

RE-POWDER COAT WHITE
PER QSI005

Lid:

START TIME:

7:10

OVEN TEMPERATURE:

400°

FINISH TIME:

7:40

Base:

7:20

400°

7:50

FD 09/03/25

①

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

09-04-13

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

RE-Assemble as per Dwg D206-540

USING ORIGINAL PARTS

FD 09/04/13

①

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

09/04/13

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 11/03/2009 10:47:44 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D206-540-011

Job Number: 46310

Part Number: D206540011

Job Number:



Seq. #:

Machine Or Operation:

Description:

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

9/4/14

Rev J

(12)

REPACKAGE PER PPP

USING NEW B/N @ CHG006

NEW PAPERWORK AND LABELS REQ'D

09/04/14

09/4/23 (1) 50

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/04/23

Job Completion



UO 09-04-23

Req's for kit:
replacement for parts
removed for trial fit

AN 4-21A
AN 4-12A
AN 5-17A

QTY 2 M101390x2
QTY 2 M109754
QTY 2 M110625

W/A

09/04/22 (X1)

D22553

D22283

D2258-170

B40487

D3723-1

B38224

Material Requisitions

Part Number: AN 960508
AN 4221A

MA 110382 4

R/S#:

Required by: BR Date: 09-03-05

Batch Number: 107715

Quantity: 3

Used for MS 21042L4

B 21139

4

Part Number: MS 20600AD4WS

B 109282

3

Approved by Purchaser:

Batch Number: 104715

4

Date: M110363

3

Comments: Rework

Job # 46310

ITEM	QTY -041	QTY -043	PART NUMBER	DESCRIPTION
1	X		D2252-041	BASKET ASSEMBLY
3		X	D2252-043	LID ASSEMBLY
7	2	2	D2221-1	RIB
8	5		D2235-1	RIB
9	2	2	D2252-1	FRAME
10		2	D2252-7	FRAME
11	1		D2252-9	FRAME
12	1		D2252-11	FRAME
13	1		D2252-13	FRAME
14	1		D2252-15	FRAME
15	4		D2252-17	FRAME
16		1	D2252-23	FRAME
17	2		D2253-1	LUG
18	2		D2254	GUSSET
19	1	1	D2327-3	BUSHING
20		1	D2329	LABEL PLATE
21	4	2	D2581	MOUNTING CHANNEL
22		2	D2989-19	RIB
23	3		D3748-1	HINGE HALF
24		3	D3749-1	HINGE HALF

W/O 46310

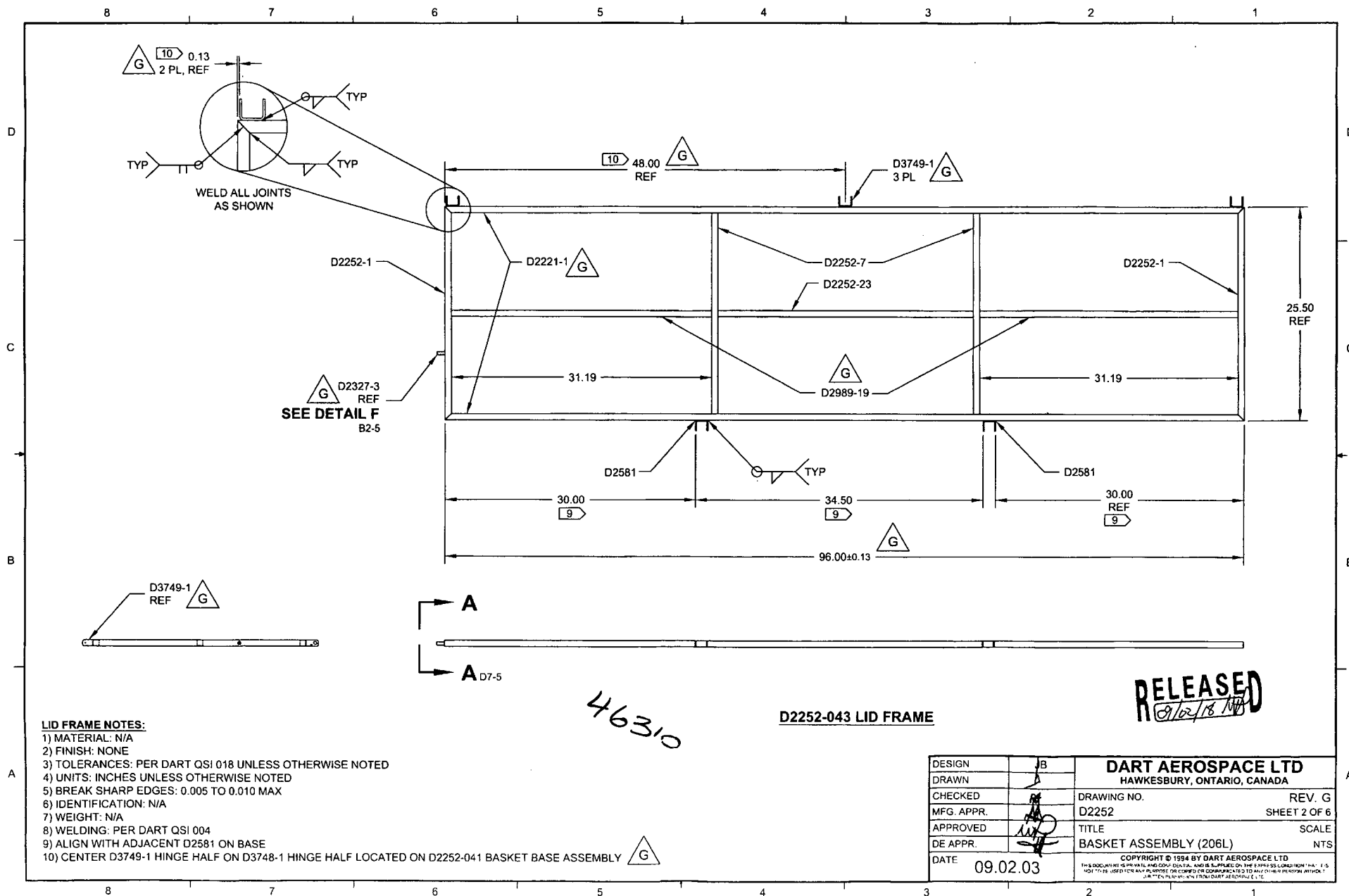
NOTES:

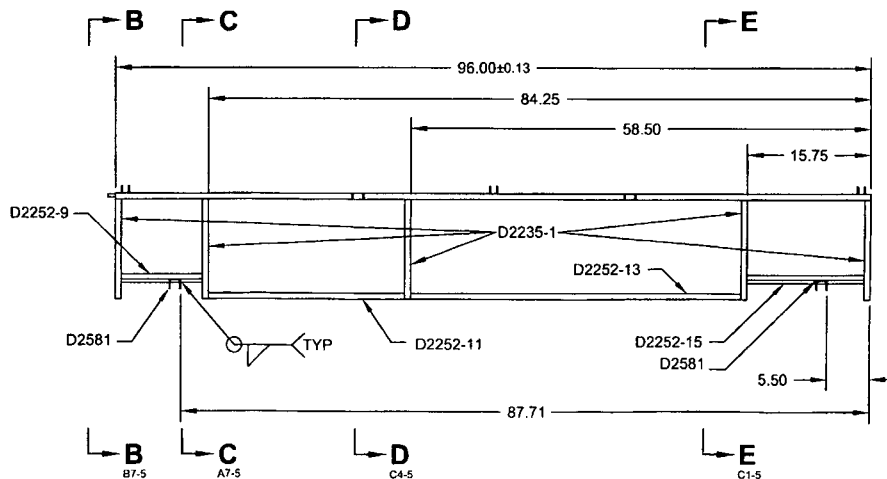
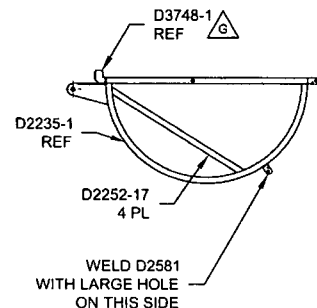
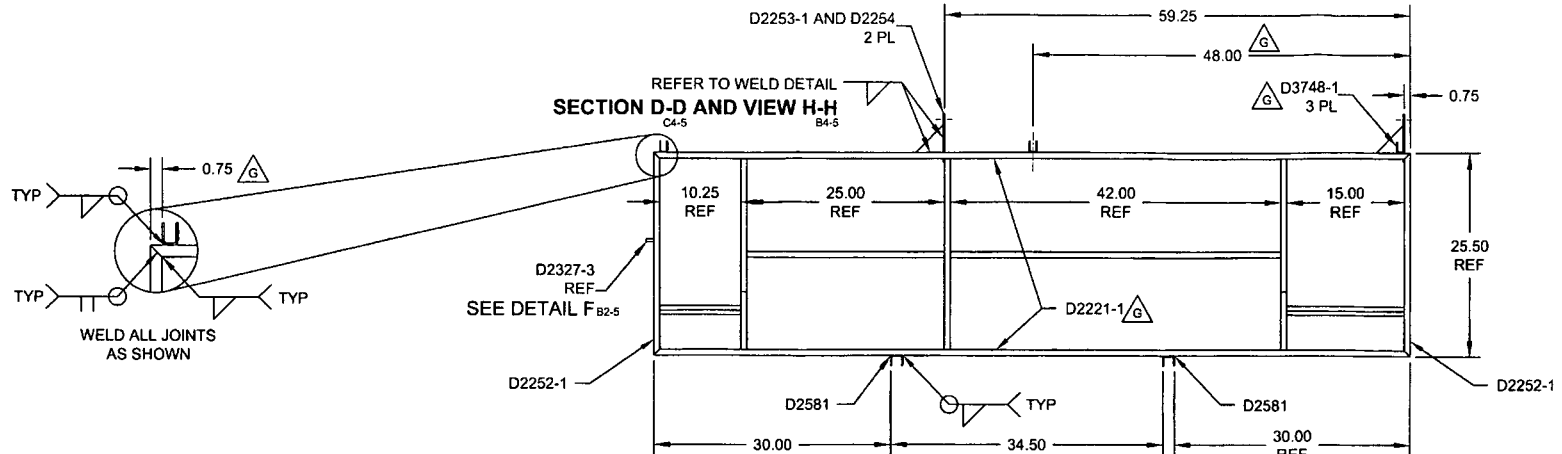
- FRAME MATERIAL: AISI 304/316 SS, 3/4 x 3/4 x 0.065 WALL SQUARE TUBING
REF. DART SPEC M304TS0.750W.065
- MESH MATERIAL: 3/4-16F EXPANDED SS
REF DART SPEC M304EX0.75-16F
- FINISH: POWDER COAT ASSEMBLY GLOSS WHITE (4.3.5.2) PER DART QSI 005 4.3
- TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: N/A
- IDENTIFICATION: N/A
- WEIGHT: N/A
- WELDING: PER DART QSI 004

G	ADDED 'ITEM' COLUMN TO PARTS LIST; ADDED NOTE 10 ON SHT 2; ITEMS 23 AND 24 REPLACE D2232-1/-3; STRETCHED LID FROM 95.27" TO 96.00"; ITEM 7 REPLACES D2252-3/-19; ITEM 19 (ON LID) REPLACES D2327-1; ITEM 22 REPLACES D2252-21; UPDATED TOOLING (ZN A6-5). P/I/N REASON: SEE PAR#09-006.	MB	09.02.03
F	DRAWING UPDATED TO CURRENT STANDARDS. SHT 6 ADDED. SHT 2 VIEWS INVERTED FOR CLARITY. FRAME MATERIAL THICKNESS WAS 0.060.	AJS	08.08.11
E	INCORPORATED D1 & D2. ADDED D2231-1/-3 & D2252-19.	MB	05.11.10
D	MODIFIED LATCH, D2581 WAS D2255-3	BK	99.09.14
C	RE-DRAWN	BK	95.12.11
REV.	DESCRIPTION	BY	DATE
DESIGN	JB	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. G
MFG. APPR.		D2252	SHEET 1 OF 6
APPROVED		TITLE	SCALE
DE APPR.		BASKET ASSEMBLY (206L)	NTS
DATE	09.02.03	COPYRIGHT © 1994 BY DART AEROSPACE LTD	

RELEASE
3/10/16

09-532
146066








D2252-041 BASE FRAME ASSEMBLY

RELEASED
09/02/03

- BASE FRAME NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A
 - 8) WELDING: PER DART QSI 004

46310

DESIGN	JB	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. G
MFG. APPR.		D2252	SHEET 3 OF 6
APPROVED		TITLE	SCALE
DE APPR.		BASKET ASSEMBLY (206L)	NTS
DATE	09.02.03	COPYRIGHT © 1994 BY DART AEROSPACE LTD	
THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR FOR REPRODUCTION WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.			

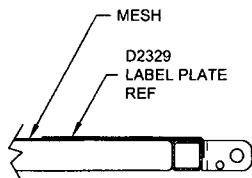
8 7 6 5 4 3 2 1

D

C

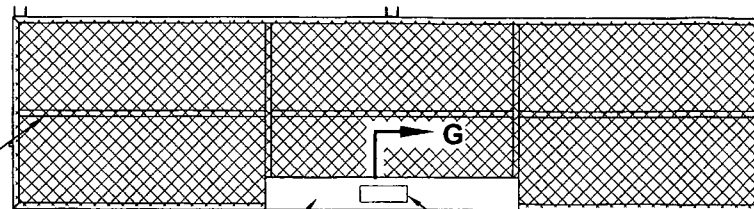
B

A



SECTION G-G
C3-4
ROTATED 90° CCW

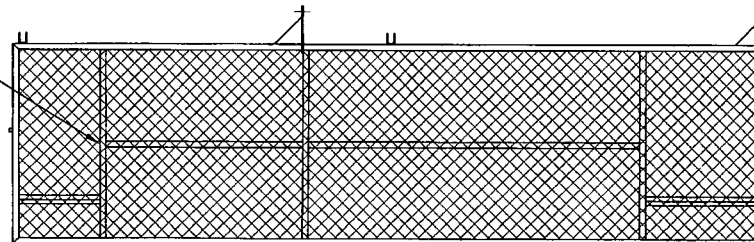
TACK WELD EACH
STRAND END OF
STEEL MESH TO FRAME



D2329 LABEL PLATE
CENTER ON THE
BASKET LID

REMOVE 2" X 6" SECTION
OF MESH FROM BEHIND
LABEL PLATE

D2252-043 LID ASSEMBLY

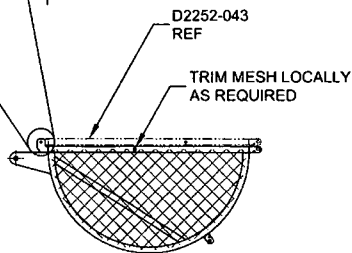
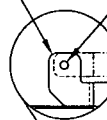


D2252-041 BASE ASSEMBLY

D3748-1
3 PL, REF

TRANSFER MARK FROM D3749-1
HINGE HALF ON D2252-043 LID ASSY,
DRILL Ø0.261 THRU

0.200
PRIOR TO DRILLING Ø0.261
HOLE THRU D3748-1 AND D3749-1



TRIM MESH LOCALLY
AS REQUIRED

ASSEMBLY NOTES:

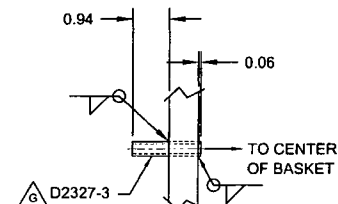
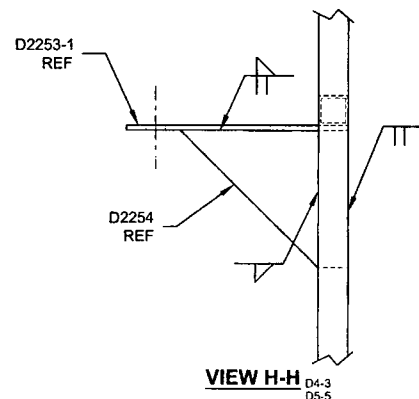
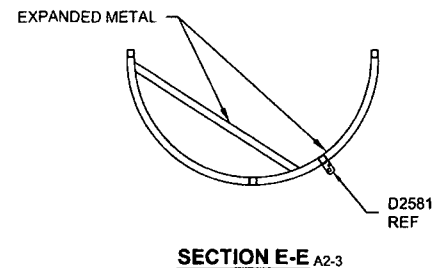
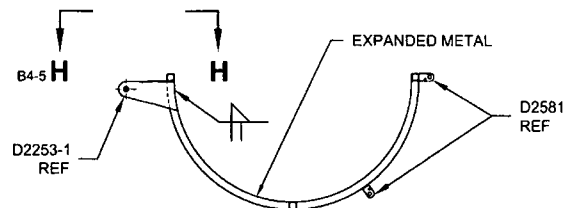
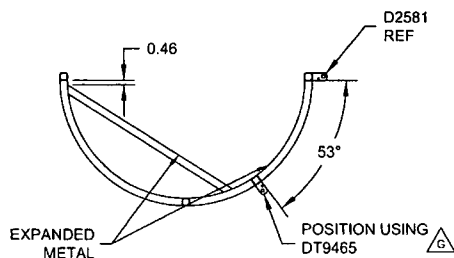
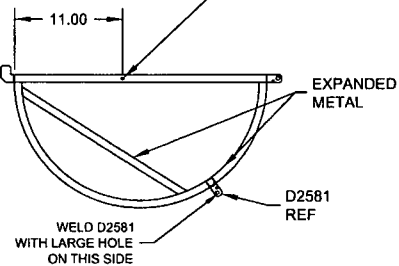
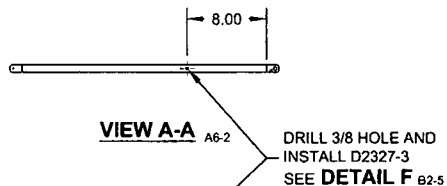
- 1) MATERIAL: SEE SHEET 1 FOR MESH MATERIAL
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) WELDING: PER DART QSI 004

46310

DESIGN	JB	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. G
MFG. APPR.		D2252	SHEET 4 OF 6
APPROVED		TITLE	SCALE
DE APPR.		BASKET ASSEMBLY (206L)	NTS
DATE	09.02.03	COPYRIGHT © 1994 BY DART AEROSPACE LTD	

8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1



RELEASED
59/2/16 NH

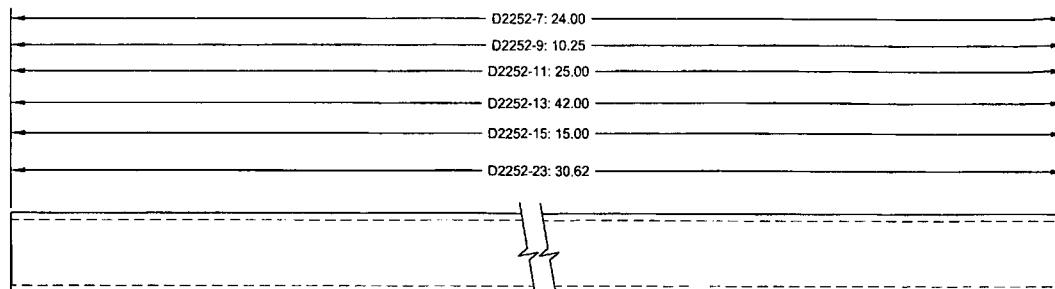
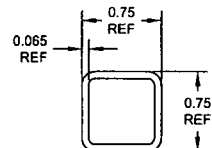
46310

DESIGN	JE	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. G
MFG. APPR.		D2252	SHEET 5 OF 6
APPROVED		TITLE	SCALE
DE APPR.		BASKET ASSEMBLY (206L)	NTS
DATE	09.02.03	COPYRIGHT © 1994 BY DART AEROSPACE LTD	

8 7 6 5 4 3 2 1

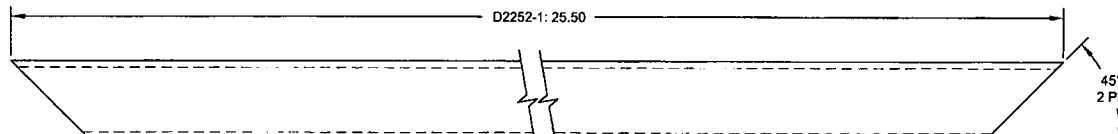
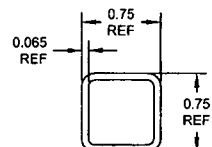
8 7 6 5 4 3 2 1

D



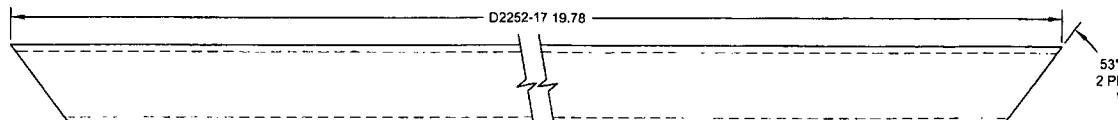
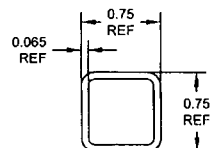
D2252-7 FRAME
D2252-9 FRAME
D2252-11 FRAME
D2252-13 FRAME
D2252-15 FRAME
D2252-23 FRAME

C



D2252-1 FRAME

B



D2252-17 FRAME

A

- NOTES:**
 1) FRAME MATERIAL: SEE SHEET 1
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: N/A

46310

RELEASED
 2/2/81

DESIGN	JB	DART AEROSPACE LTD
DRAWN	2	HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. REV. G
MFG. APPR.		D2252 SHEET 6 OF 6
APPROVED		TITLE SCALE
DE APPR.		BASKET ASSEMBLY (206L) NTS
DATE	09.02.03	COPYRIGHT © 1994 BY DART AEROSPACE LTD

8 7 6 5 4 3 2 1

L Lacelle

From: Marc Bellavance [mbellavance@dartaero.com]
Sent: March 5, 2009 12:54 PM
To: 'L Lacelle'
Subject: RE: 206 basket

Yeppers!

I recommend shaving the hinges off the basket base and replace those with the new hinges.
 The same is applicable to the lid but I believe that it would look weird as the lid is almost 0.75" short than the base.
 Therefore, I would recommend scrapping the lid.
 But this is not my call.

Marc Bellavance
Mechanical Designer/Technical Support

DART aerospace Ltd.

Tel: 613-632-5200 Ext. 240
 Fax: 613-632-9311
 E-mail: mbellavance@dartaero.com
 Web: www.dartaero.com

Handwritten notes:
 D2327-3
 ↓
 D2327-1
 D2252-043
 2232-1 / -3
 D3449-1
 D3448-1

From: L Lacelle [mailto:llacelle@dartaero.com]
Sent: March 5, 2009 12:39 PM
To: 'Marc Bellavance'
Subject: 206 basket

Handwritten: 46310

Marc,
 We got the 206 basket back from our warehouse in HK, are the drwgs released now to change the hinge?

Thank You,
 Linda Lacelle
 Production Manager
 Dart Aerospace Ltd

Stamps:
 MAR 26 09
 MAR 26 09
 MAR 26 09
 MAR 26 09

Handwritten signature:



Avion Logistics Ltd.

Room 3-5, 13/F, Texaco Centre No. 126-140 Texaco Road,
Tsuen Wan, Hong Kong SAR.
Tel: (852) 2408 9533 Fax: (852) 2408 8566
Email: All@avionlogistics.com.hk

PROFORMA INVOICE

SHIP TO :

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY

ON K6A 1K7

CANADA

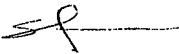
ATTN: Brigitte Golden

Tel: 1-613-632-5200

INVOICE # ALL0900224

DATE : Feb-24-2009

Method: Air Freight -

Item	Part Number/ Description		Qty	Parts Condi	Unit	Unit Price USD	Line Amount	Batch No.
1	D350-748-201	Crosstube	3	FN	EA	7,660.00	22,980.00	B35734 B35735 B35736
2	D206-540-011	HELI-UTILITY-BASKET	1	FN	EA	8,767.00	8,767.00	B36655
		Invoice Value for Customs Purpose Only						
Remarks: HS Code: 88032000 & 88033000 Country of Origin - Canada Dim: (3) 221x86x15 cm Total Gr.Wt: 110 Kgs Dim: (1) 259x84x66 cm Gr.Wt: 56 Kgs						Sub Total:		
						Core Deposit:		N/A
						Misc Charge:		
						Freight:		---
						Total :		31,747.00
Certificate of Conformance Certified that, unless otherwise stated above, the whole of the above-mentioned parts have been manufactured/overhauled/repared/modified/tested and inspected in accordance with the terms of the contract/order applicable thereto and conform fully to the standards/specifications quoted hereon.								
Signature  To Ka Hing Stone								



Avion Logistics Ltd.

Room 3-5, 13/F, Texaco Centre No. 126-140 Texaco Road,
Tsuen Wan, Hong Kong SAR.
Tel: (852) 2408 9533 Fax: (852) 2408 8566
Email: All@avionlogistics.com.hk

PROFORMA INVOICE

SHIP TO :

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY

ON K6A 1K7

CANADA


ATTN: Brigitte Golden

Tel:1-613-632-5200

INVOICE # ALL0900224

DATE : Feb-24-2009

Method: Air Freight -

Item	Part Number/ Description		Qty	Parts Condi	Unit	Unit Price USD	Line Amount	Batch No.
1	D350-748-201	Crosstube	3	FN	EA	7,660.00	22,980.00	B35734 B35735 B35736
2	D206-540-011	HELI-UTILITY-BASKET	1	FN	EA	8,767.00	8,767.00	B36655
		Invoice Value for Customs Purpose Only						
Remarks: HS Code: 88032000 & 88033000 Country of Origin – Canada Dim: (3) 221x86x15 cm Total Gr.Wt: 110 Kgs Dim: (1) 259x84x66 cm Gr.Wt: 56 Kgs						Sub Total:		
						Core Deposit:		N/A
						Misc Charge:		
						Freight:		---
						Total :		31,747.00
Certificate of Conformance Certified that, unless otherwise stated above, the whole of the above-mentioned parts have been manufactured/overhauled/repaired/modified/tested and inspected in accordance with the terms of the contract/order applicable thereto and conform fully to the standards/specifications quoted hereon.								
Signature 								



Commercial Invoice: H104

Ship From: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON
K6A 1K7
Canada
Sue Bedford
TEL: 1.613.632.5200

Ship To: Avion Logistics Limited
Room 3-5, 13/F Texaco Centre
No. 126-140 Texaco Road
Tsuen Wan, N.T.
Hong Kong SAR
Attn: Max Buirski
85224089533

Date: Aug. 19, 2008

Ship Via:

Reference:

P.O. #:

FCB: Origin

Broker:

Item	Part Number / Product Description	Tariff Class.	Quantity	Unit Price	Total
1	D315-668-011 Skidtube	8803.20	2	\$ 4,956.00	\$ 9,912.00
2	D315-668-012 Skidtube	8803.20	2	\$ 4,956.00	\$ 9,912.00
3	D212-722-011 Avionics Console	8803.30	2	\$ 3,168.00	\$ 6,336.00
4	D212-580-041 Cargo Mirror	7009.92	2	\$ 1,436.00	\$ 2,872.00
5	D206-540-011 Heli-Utility-Basket	8803.30	1	\$ 8,767.00	\$ 8,767.00
6	D212-664-201 Crosstube	8803.20	1	\$ 6,290.00	\$ 6,290.00
7	D412-664-203 Crosstube	8803.20	1	\$ 9,219.00	\$ 9,219.00
8	D206-718-011 Fuel Scupper Drain Ass.	8803.30	5	\$ 528.00	\$ 2,640.00

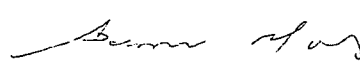
All Prices are in US Dollars
All the above items were made in Canada
THIS IS A CUSTOMS INVOICE ONLY

Sub Total \$ 55,948.00

Total \$ 55,948.00

Amount Due: \$ 55,948.00

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada
Tel.: 1.613.632.5200
Fax: 1.613.632.1185
GST # RT101272607

1. Approving National Aviation Authority/Country: Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078				3. Form Tracking Number: TRF0000060-166	
4. Approved Organization Name and Address:		DART AEROSPACE LTD 1270 Aberdeen Street Hawkesbury, ON K6A 1K7, CANADA Tel: 1 613 632 5200 Fax: 1 613 632 1185 Email: heli@dartaero.com www.dartaero.com				5. Work Order/Contract/Invoice Number: 36655	
6. Item:	7. Description:	8. Part Number:	9. Eligibility: *	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	Heli-Utility-Basket	D206-540-011	Per line 1 of 13, remarks	1	B 36655	Manufactured	
13. Remarks: TC STC SH94-5 Issue 4, FAA STC SR00586NY 00/02/15, LBA GERMANY RC1124 99/12/08							
14. Certifies the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 13.			19. CAR 571.10 Maintenance Release Other regulations specified in Block 13 Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with CAR 571.				
15. Authorized Signature: 		16. Certificate/Approval Ref. No.: C 109-89		20. Authorized Signature: N/A		21. Certificate/Approval ref No. N/A	
17. Name (Typed or Printed): Suzanne Bedford		18. Date (dd/mm/yyyy): 19/AUG/208		22. Name (Typed or Printed): N/A		23. Date (dd/mm/yyyy): N/A	
User/Installer Responsibilities							
1. This document does not constitute authority to install the part. 2. Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in Block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in Block 1. 3. Statements 14 and 19 do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.							


12/09/2001

*Installer must cross-check eligibility with approved dat



TRANSPORT EXPRESS MINIMAX TRANSPORTATION INC.
P.O. BOX 92, CORNWALL, ONTARIO K6H 5R9
1-800-465-6657

DELIVERY RECEIPT
REÇU DE LIVRAISON

DATE 03 04 09	TRAILER - REMORQUE DECEVE	ORIG. MTL	DEST. HAW	NIR R-519336-2	CVOR 104-372-613	PRO. 435396
SHIPPER / EXPÉDITEUR EXCEL CARGO INC. 2200 REVERCHON, DORVAL, PQ (514)-631-0941			CONSIGNEE / CONSIGNATAIRE DART AEROSPACE 1270 ABERDEEN ST HAWKESBURY, ON K1A1K7 (613)-632-5200			RTE  GST / TPS : R 126922954 QST / TVQ : 1010859073
JCT MTL	ORIG. CARRIER / REÇU DE PRO JOURNEY FREIG			JCT	TRANSFER TO / TRANSFERT A	
PCS 4	TYPE PCS	DESCRIPTION CARTONS AIRCRAFT PARTS (REC'D BOX CRUSHED) 118 ⁵			WEIGHT / POIDS 313L	B/L JF-00000128
TOTAL 4		DECLARED VALUE / VALEUR DÉCLARÉE \$0.00		DRIVER / CHAUFFEUR JL	DATE 3509	PPD
PCS	UNIT	IN / ENTRÉE	OUT / SORTIE	CPC	RETURN	APPT INFO.
247	1138					
REC. _____ PCS DATE _____						C.O.D. C.R.
BY / PAR						C.O.D. FEE FRAIS DE C.R.
ANY LOSS OR DAMAGE MUST BE NOTED ON PROBILL AT TIME OF DELIVERY. TOUTES PERTES OU DOMMAGES DOIVENT ÊTRE SIGNALÉS AU MOMENT DE LA LIVRAISON.						TOTAL ▶

BILL TO:
JOURNEY FREIGHT INT' (6066988)
LACHINE, PQ

Customs Office/Bureau de Douanes 0396 MONTREAL - DORVAL, P	Bill of Lading No/No de Connaissance	
Location of Goods/Emplacement de la Marchandise EXCEL CARGO INC.	Carrier/Transporteur CATHAY PACIFIC	
Quantity/ Quantité de Pièces 000000004	Cargo Control No/ No de Contrôle Fret 160-65903412	Bonded Warehouse Number/ Nombre d'entrepôt sous douane
Container Number	Documents Received/Documents Reçu	

Date: Wednesday, 25/03/2009 1:11:58 PM

User: Linda Lacelle

Bill of Manufacturing

Part Number : D206540011

Revision : I

Drawing Name : 206L UTILITY BASKET

Default Qty. : 1

Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
18	AN960JD416	Pick: Assembly Kit	2.00	Each	0.03	0.06
19	AN960JD516	Pick: Assembly Kit	4.00	Each	0.00	0.00
20	AN9704	Pick: Assembly Kit	4.00	Each	0.00	0.00
21	AN960JD8	Pick: Assembly Kit	2.00	Each	0.02	0.04
22	MS21042L3	Pick: Assembly Kit	2.00	Each	0.00	0.00
23	MS21042L4	Pick: Assembly Kit	2.00	Each	0.00	0.00
24	MS21042L5	Pick: Assembly Kit	4.00	Each	0.00	0.00
25	D2252041	Pick: Assembly Kit	1.00	Each	0.00	0.00
26	D2252043	Pick: Assembly Kit	1.00	Each	0.00	0.00
27	D33963	Spacer	4.00	Each	6.63	26.55
28	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	0.00	Hours	56.00	0.00
29	QC5	INSPECT WORK TO CURRENT STEP	0.00	Hours	0.00	0.00
30	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	56.00	0.00
31	D2249041	Pick: Packing Kit	2.00	Each	44.77	89.54
32	D2259	Pick: Packing Kit	1.00	Each	0.50	0.50
33	D2525	Pick: Packing Kit	2.00	Each	7.10	14.20
34	D2526	Pick: Packing Kit	2.00	Each	2.67	5.34
35	D2748	Pick: Packing Kit	2.00	Each	4.66	9.32
36	D27495	Pick: Packing Kit	1.00	Each	16.58	16.58
37	D27497	Pick: Packing Kit	1.00	Each	8.67	8.67
38	AN412A	Pick: Packing Kit	2.00	Each	0.00	0.00
39	AN45A	Pick: Packing Kit	8.00	Each	0.19	1.52
40	AN517A	Pick: Packing Kit	2.00	Each	0.30	0.60
41	AN421A	Pick: Packing Kit	2.00	Each	0.33	0.66
42	AN960JD416	Pick: Packing Kit	12.00	Each	0.00	0.00
43	AN960JD516	Pick: Packing Kit	2.00	Each	0.06	0.12
44	MS21042L4	Pick: Packing Kit	4.00	Each	0.00	0.00
45	MS21042L5	Pick: Packing Kit	2.00	Each	0.30	0.60
46	QC4	INSPECT 100% KITS FOR COMPLETENESS	0.00	Hours	0.00	0.00
47	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	56.00	0.00
48	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00

Total BOM Cost**614.06**

Date: Wednesday, 25/03/2009 1:11:58 PM

User: Linda Lacelle

Bill of Manufacturing

Part Number : D206540011

Revision : 1

Drawing Name : 206L UTILITY BASKET

Default Qty. : 1

Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	DC	DOCUMENT CONTROL	0.00	Hours	0.00	0.00
2	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	56.00	0.00
3	D2252043	206B BASKET BASE	1.00	Each	0.00	0.00
▪ 1	M304TS0750W065	3/4" x 3/4" x 0.063 wall 304/316 SS tubing.	23.36	f	2.28	53.45
▪ 2	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	0.00	Hours	90.00	0.00
▪ 3	D2329	Pick:	1.00	Each	7.89	7.89
▪ 4	D23273	Pick:	1.00	Each	1.94	1.94
▪ 5	D2581	Pick:	2.00	Each	3.57	7.14
▪ 6	M304EX07516F	Pick:	18.90	sf	3.34	63.12
▪ 7	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	0.00	Hours	90.00	0.00
▪ 8	QC9	VISUAL WELDING INSPECTION	0.00	Hours	26.00	0.00
▪ 9	QC5	INSPECT WORK TO CURRENT STEP	0.00	Hours	43.00	0.00
▪ 10	POWDER COATING	POWDER COATING	0.00	Hours	90.00	0.00
▪ 11	QC3	INSPECT POWDER COAT/CHEMICAL	0.00	Hours	26.00	0.00
▪ 12	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	57.00	0.00
▪ 13	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00
4	D2252041	206L BASKET BASE	1.00	Each	0.00	0.00
▪ 1	D31661	Pick:	5.00	Each	13.92	69.60
▪ 2	M304TS0750W065	3/4" x 3/4" x 0.063 wall 304/316 SS tubing.	25.00	f	2.28	57.20
▪ 3	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	0.00	Hours	90.00	0.00
▪ 4	D22531	Pick:	2.00	Each	6.58	13.16
▪ 5	D23273	Pick:	1.00	Each	1.94	1.94
▪ 6	D2581	Pick:	4.00	Each	3.57	14.28
▪ 7	D2254	Pick:	2.00	Each	2.26	4.52
▪ 8	M304EX07516F	Pick:	33.60	sf	3.34	112.22
▪ 9	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	0.00	Hours	90.00	0.00
▪ 10	QC9	VISUAL WELDING INSPECTION	0.00	Hours	26.00	0.00
▪ 11	QC5	INSPECT WORK TO CURRENT STEP	0.00	Hours	43.00	0.00
▪ 12	POWDER COATING	POWDER COATING	0.00	Hours	90.00	0.00
▪ 13	QC3	INSPECT POWDER COAT/CHEMICAL	0.00	Hours	26.00	0.00
▪ 14	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	57.00	0.00
▪ 15	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00
5	D2332041	Pick: Assembly Kit	1.00	Each	0.00	0.00
6	D2530	Pick: Assembly Kit	1.00	Each	0.00	0.00
7	D2535	Pick: Assembly Kit	2.00	Each	3.18	6.37
8	D2537	Pick: Assembly Kit	2.00	Each	0.00	0.00
9	D2569	Pick: Assembly Kit	1.00	Each	15.53	15.53
10	D27283	Pick: Assembly Kit	0.00	Each	0.56	0.00
11	D2851170	Pick: Assembly Kit	1.00	Each	9.08	9.08
12	D2931	Pick: Assembly Kit	2.00	Each	0.00	0.00
13	AD64ABS	Pick: Assembly Kit	38.00	Each	0.06	2.28
14	MS20600AD4W3	Pick: Assembly Kit	2.00	Each	0.00	0.00
15	AN316A	Pick: Assembly Kit	2.00	Each	0.00	0.00
16	AN422A	Pick: Assembly Kit	2.00	Each	0.00	0.00
17	AN517A	Pick: Assembly Kit	4.00	Each	0.00	0.00

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D206-540 REV. I

REF CANADIAN STC: SH94-5

REF FAA STC: SR00386NY

REF GERMAN STC: LBA RC 1124

THIS DART SERVICE INSTRUCTIONS PROVIDES GUIDELINES TO REPLACE THE EXISTING HINGE PLATES WELDED ON THE BASKET BASE AND LID OF D206-540-011/-013 HELI-UTILITY-BASKET AT CHG 004/CHG 005 RESPECTIVELY WITH D3748-1 AND D3749-1 HINGE HALVES TO ELIMINATE POSSIBLE INTERFERENCE BETWEEN THE BASKET INSTALLATION AND THE CABIN DOOR.

REPLACEMENT PROCEDURE:

- 1) REMOVE PROP ARM FROM LID AND SEPERATE LID FROM BASE.
- 2) TRIM HINGE PLATES FLUSH TO LID/BASE FRAME AS SHOWN IN FIGURE 1. DEBURR.
- 3) REMOVE PAINT IN AREAS WHERE THE NEW D3748-1 (BASE) AND D3749-1 (LID) HINGE HALVES WILL BE WELDED. REFER TO VIEWS A-A AND B-B.
- 4) LOCATE QTY(3) D3748-1 ON BASE AS SHOWN IN VIEW A-A AND TIG WELD PER MIL-STD-2219/AMS-STD-2219 CLASS 'C' USING ER308L FILLER ROD.
- 5) POSITION AND CENTER LID ON BASE. SHIM LID BY 0.200". REFER TO VIEW B-B.
- 6) LOCATE QTY(3) D3749-1 ON LID AS FOLLOWS: CENTER D3749-1 HINGE HALF ON D3748-1 HINGE HALF LOCATED ON BASKET BASE ASSEMBLY AND TIG WELD PER MIL-STD-2219/AMS-STD-2219 CLASS 'C' USING ER308L FILLER ROD. REFER TO VIEW B-B.
- 7) TRANSFER DRILL Ø0.261" HOLE FROM D3748-1 TO D3749-1. DEBURR. REFER TO VIEW D-D.
- 8) TOUCH UP PAINT/AFFECTED REPAIRED AREAS ON BOTH LID AND BASE WITH ONE COAT OF MIL-P-85582 OR MIL-P-23377 PRIMER AND 2-3 COATS OF MIL-C-85285 POLYURETHANE PAINT TO MATCH ORIGINAL FINISH.
- 9) INSTALL LID ON BASE IN ACCORDANCE WITH FIGURE 2.
- 10) REFASTEN PROP ARM TO LID.

PARTS LIST:

REFERENCE ONLY

Qty -011	Part No.	Description
X	DSI 9448-011	HINGE UPGRADE KIT
3	D3748-1	HINGE HALF
3	D3749-3	HINGE HALF
6	D3723-1	BUSHING
3	AN4-20A	BOLT M110895
1	AN4-22A	BOLT M110715
1	AN4-24A	BOLT M110855
8	AN960JD416	WASHER M110303
2	AN970-4	WASHER M110704
5	MS21042L4	NUT (OR MS21042-4) M1109282

46310
REFERENCE ONLY

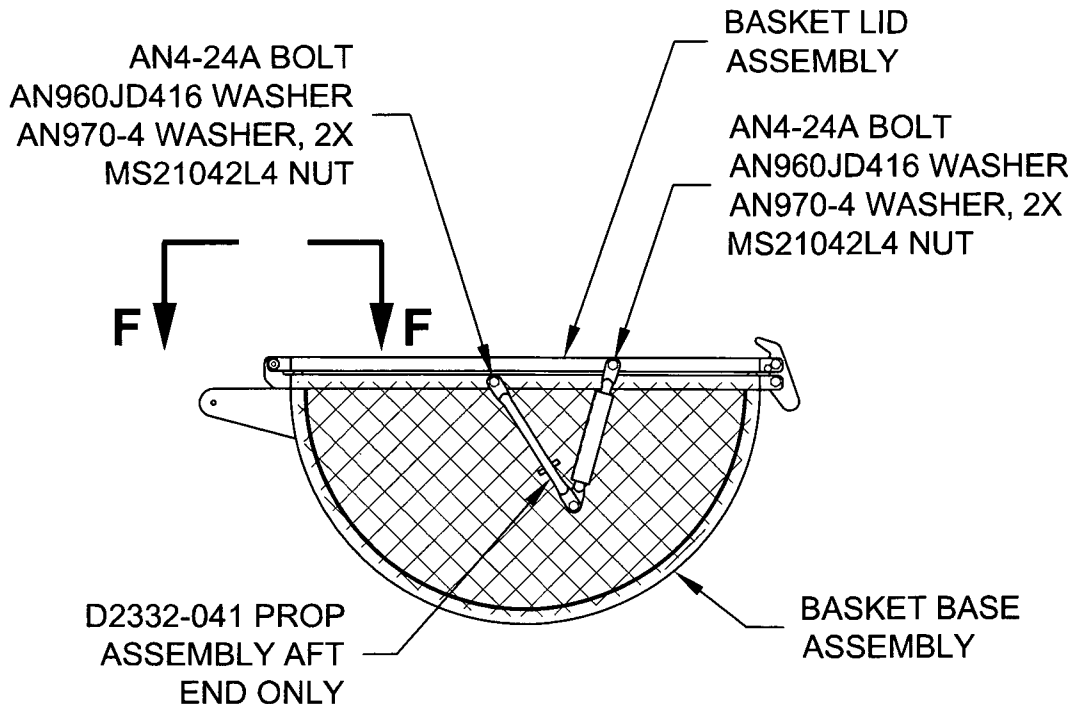
CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: _____
D. SHEPHERD (DE # 02)

DATE: 09.02.12
CERT. NO.: SH94-5
ISSUE NO.: 4

A	NEW ISSUE	MB	09.02.12
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		DSI 9448	SHEET 1 OF 5
APPROVED		TITLE	SCALE
DE APPR.		HINGE UPGRADE KIT	NTS
DATE	09.02.12	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



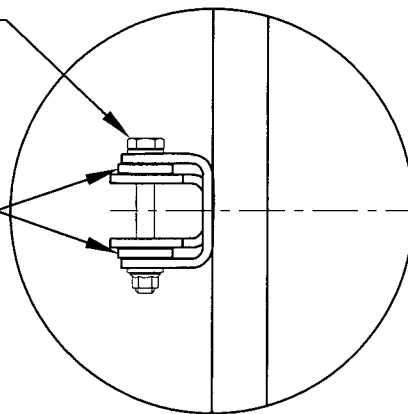
REFERENCE ONLY

FIGURE 2: INSTALLATION OF LID ON BASE

AN4-20A BOLT
AN960JD416 WASHER
AN960JD416 WASHER
MS21042L4 NUT
3 PL

D3723-1
BUSHING

Δ 38224



46310

REFERENCE ONLY

VIEW F-F
3 PL, SCALE 4X

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: D. SHEPHERD (DE # 02)

DATE: 09.02.12
CERT. NO.: SH94-5
ISSUE NO.: 4

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		DSI 9448	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DE APPR.		HINGE UPGRADE KIT	NTS
DATE	09.02.12	COPYRIGHT © 2009 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

REFERENCE ONLY

GENERAL NOTES

COMPATIBILITY

Compatibility of this installation with the aircraft is the **responsibility of the installer**. Ensure that this installation does not conflict with a previous modification. This basket can only be installed on the starboard side of the aircraft on high gear. Ensure that any steps that are outboard of the crosstubes are removed.

WORKMANSHIP

Unless otherwise stated, all workmanship should be to the standard set by the Aircraft Maintenance Manual.

CONTINUING AIRWORTHINESS

This installation should be maintained in accordance with the Maintenance Manual Supplement **MMS-D206-540**.

WEIGHT AND BALANCE

Installation	LATERAL			LONGITUDINAL	
	Weight	Arm	Moment	Arm	Moment
D206-540-011	70 lb	40.0 in	2800 in-lb	111.0 in	7770 in-lb
206 L Series Basket Installation	31.8 kg	1.0 m	31.8 m-kg	2.8 m	89.0 m-kg
D206-540-013	50 lb	40.0 in	2000 in-lb	99.0 in	4950 in-lb
206 A/B Series Basket Installation	22.7 kg	1.0 m	22.7 m-kg	2.5 m	56.8 m-kg

46310
REFERENCE

J	UPDATED TO CURRENT DWG STD'S; REVISED HINGE SYSTEM: CHANGED QTY OF FOLLOWING P/N'S: D2012-107, AN4-22A, AN960JD416 & MS21042L4; ADDED D3723-1 AND AN4-20A; D2749-1 WAS D2749-3 (D206-540-013). REASON: SEE PAR#09-006.	MB	09.02.09
I	REPLACED PIANO HINGE SYSTEM	MB	05.11.10
H	INCORPORATE DSI 9174 / DEO 9167	CP	99.12.02
G	REDRAWN, CHANGE LATCH/HINGE/STRUTS	KE	99.09.21
F	ADDED HANDLE AND LID PROP	JB	94.11.132
E	CHANGED SECTION C-C	JB	94.11.12
D	ADDED D2323 STRUT	KE	94.11.12
C	REVISED DRAWING	COHEN	94.07.28
REV.	DESCRIPTION	BY	DATE
DESIGN	KE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. J
MFG. APPR.	N/A	D206-540	SHEET 1 OF 8
APPROVED		TITLE	SCALE
DE APPR.		UTILITY BASKET INSTALLATION	NTS
DATE	09.02.09	COPYRIGHT © 1994 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

Qty -011	Qty -013	Part No.	Description
X		D206-540-011	BASKET INSTL'N - BELL 206L/L1/L3/L4
	X	D206-540-013	BASKET INSTL'N - BELL 206A/B
	1	D2012-107	CLEVIS
	4	D2022-101	SPACER
2	2	D2249-041	BRACKET
1		D2252-041	BASKET ASSEMBLY
1		D2252-043	LID ASSEMBLY
1	1	D2258-170	PLACARD
1	1	D2259	PLACARD*
	1	D2330-041	BASKET ASSEMBLY
	1	D2330-043	LID ASSEMBLY
1	1	D2332-041	LID PROP ASSEMBLY
2	2	D2525	SPACER KIT
2	2	D2526	BUSHING
1	1	D2530	HANDLE WELDMENT
2	2	D2535	SPRING
2	2	D2537	BUSHING
2	2	D2748	CLEVIS
	1	D2749-1	STRUT
1		D2749-5	STRUT
1	1	D2749-7	STRUT
	2	D2814	STRUT
4	4	D2931	BUMPER
4	4	D3396-3	SPACER
6	6	D3723-1	BUSHING
2	2	AN3-16A	BOLT
8	8	AN4-5A	BOLT
	1	AN4-6	BOLT
	2	AN4-12	BOLT
2	2	AN4-12A	BOLT
3	3	AN4-20A	BOLT
2	2	AN4-21A	BOLT
2	2	AN4-22A	BOLT
6	6	AN5-17A	BOLT
	3	AN320-4	NUT
	3	AN380-2-2	COTTER PIN
20	27	AN960JD416	WASHER
6	6	AN960JD516	WASHER
4	4	AN960JD8	WASHER
4	5	AN970-4	WASHER
4	4	MS20600AD4W3	RIVET
2	2	MS21042L3	NUT (OR MS21042-3)
9	9	MS21042L4	NUT (OR MS21042-4)
6	6	MS21042L5	NUT (OR MS21042-5)
	1	MS27039-4-11	SCREW

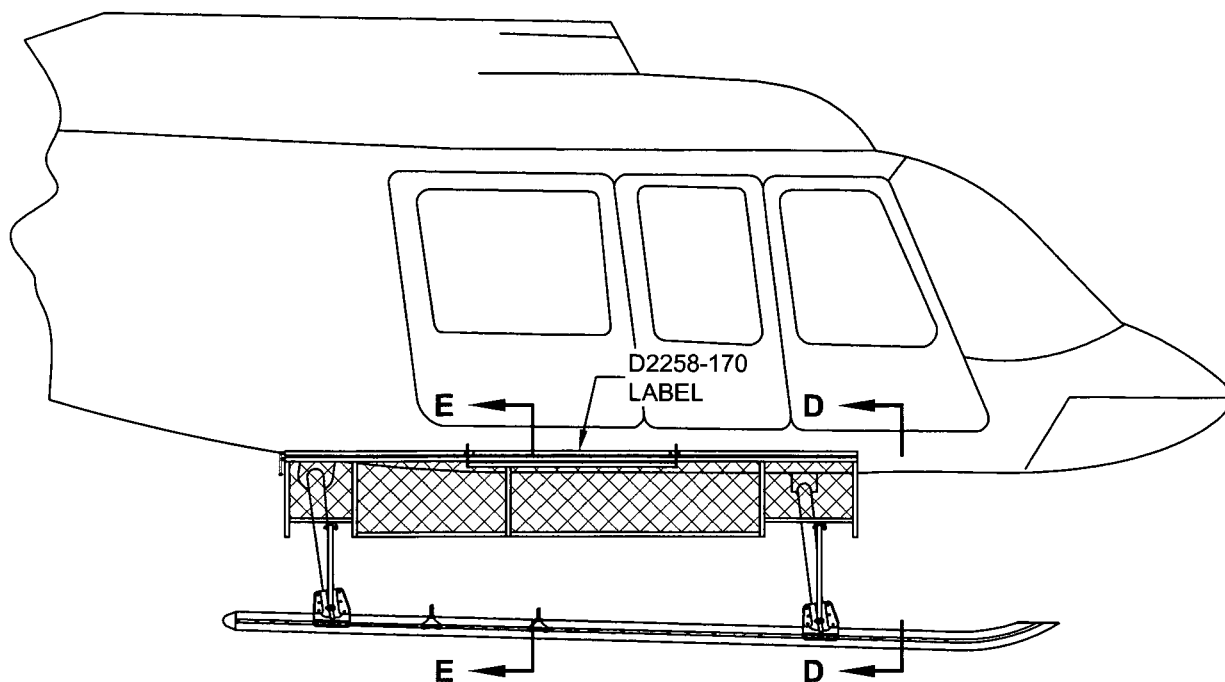
*NOTE: Placard D2259 to be installed in cockpit near the airspeed indicator.

REFERENCE ONLY

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO.	REV. J
CHECKED		D206-540	SHEET 2 OF 8
MFG. APPR.	N/A	TITLE	SCALE
APPROVED		UTILITY BASKET INSTALLATION	NTS
DE APPR.		COPYRIGHT © 1994 BY DART AEROSPACE LTD	
DATE	09.02.09	THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

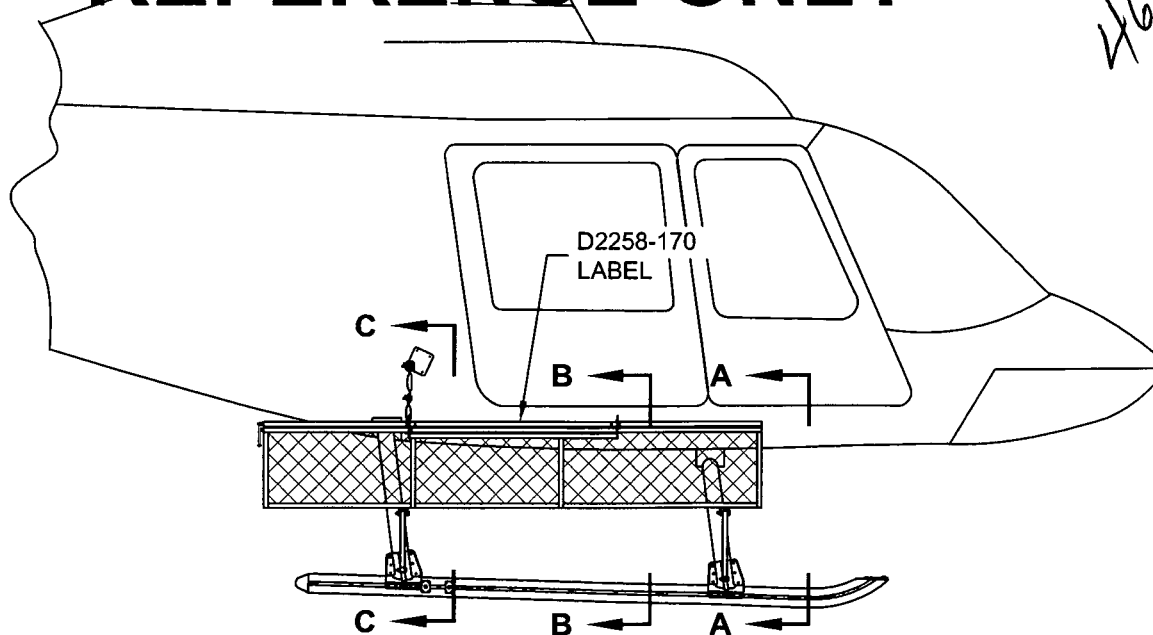
46310

REFERENCE ONLY



D206-540-011 206L/L1/L3/L4 BASKET INSTALLATION

REFERENCE ONLY



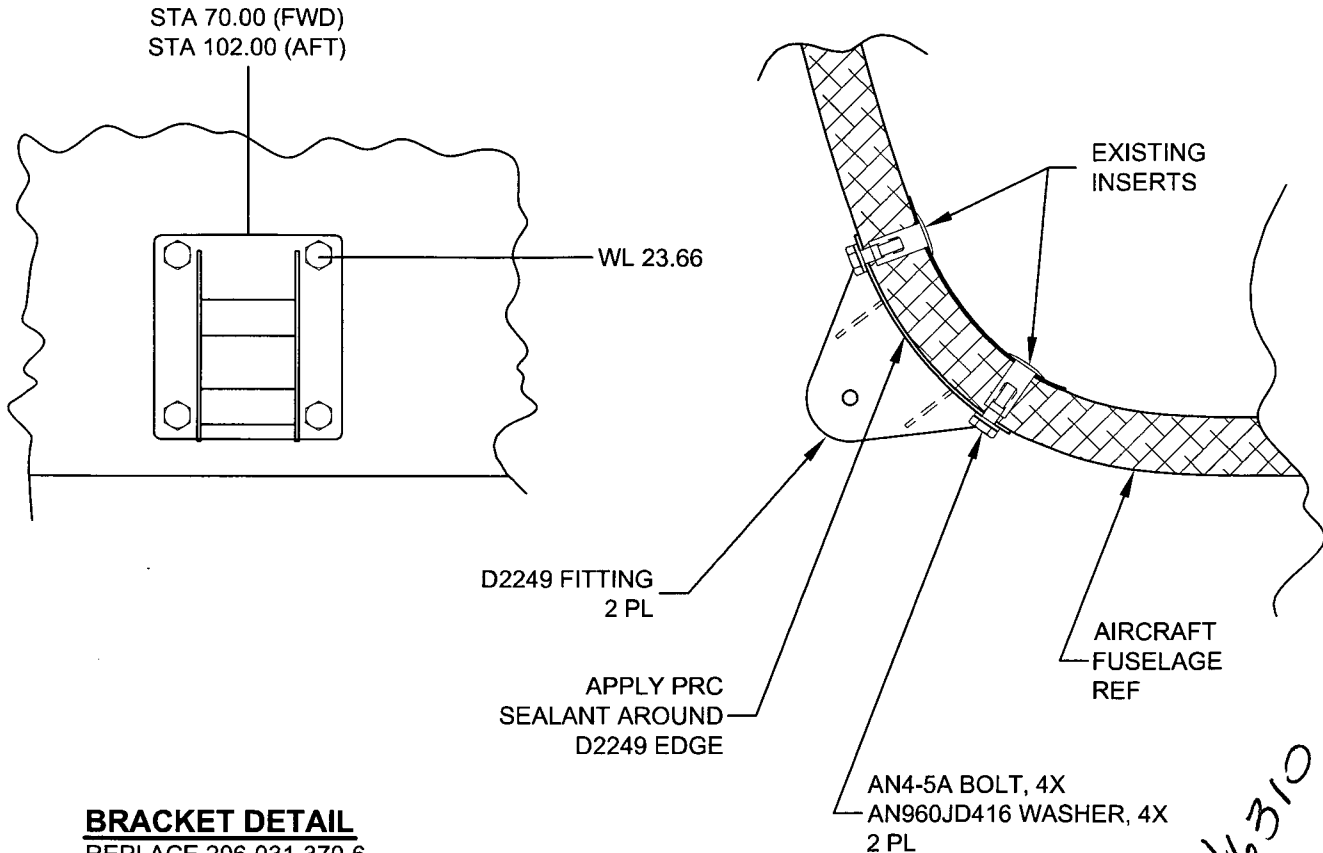
D206-540-013 206A/B BASKET INSTALLATION

46310

REFERENCE ONLY

DESIGN	KE	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. J
MFG. APPR.	N/A	D206-540	SHEET 3 OF 8
APPROVED		TITLE	SCALE
DE APPR.		UTILITY BASKET INSTALLATION	NTS
DATE	09.02.09	COPYRIGHT © 1994 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

REFERENCE ONLY

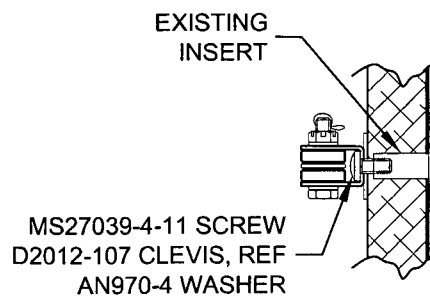
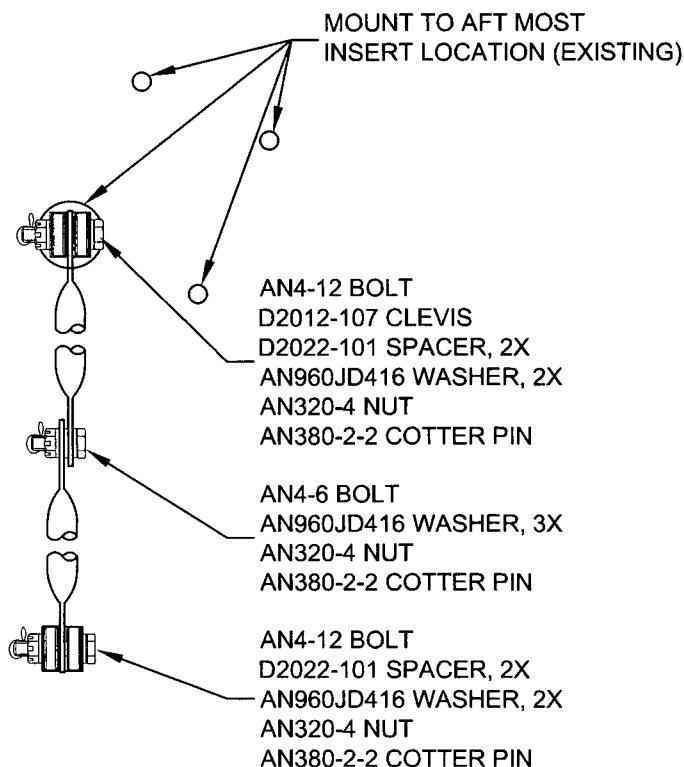


BRACKET DETAIL

REPLACE 206-031-370-6
AND 206-031-370-8 STEPS AS
REQUIRED WITH D2249 FITTINGS.
REFER TO SERVICE INSTRUCTION
BHT-206-SI-22

REFERENCE ONLY

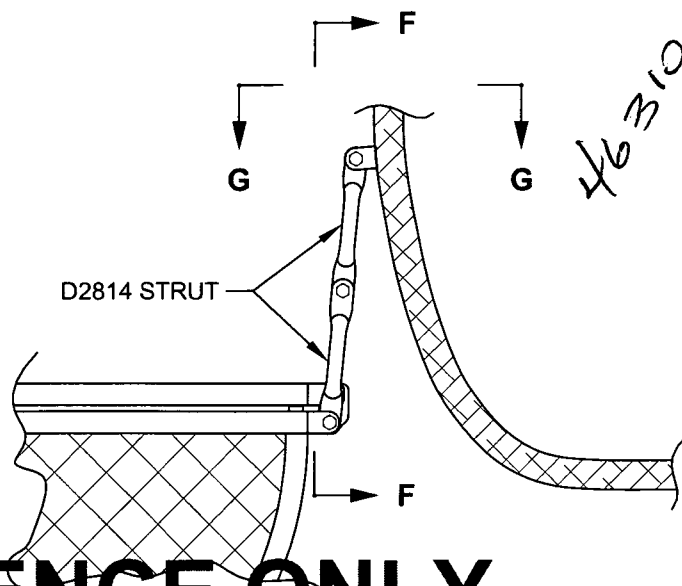
DESIGN	KE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. J
MFG. APPR.	N/A	D206-540	SHEET 4 OF 8
APPROVED		TITLE	SCALE
DE APPR.		UTILITY BASKET INSTALLATION	NTS
DATE	09.02.09	COPYRIGHT © 1994 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



SECTION G-G

*NOTE: DO NOT OVERTIGHTEN NUTS,
ALLOW STRUTS TO ROTATE
**NOTE: D2022-101 SPACERS CAN BE
REPOSITIONED TO LINE-UP STRUT

VIEW F-F



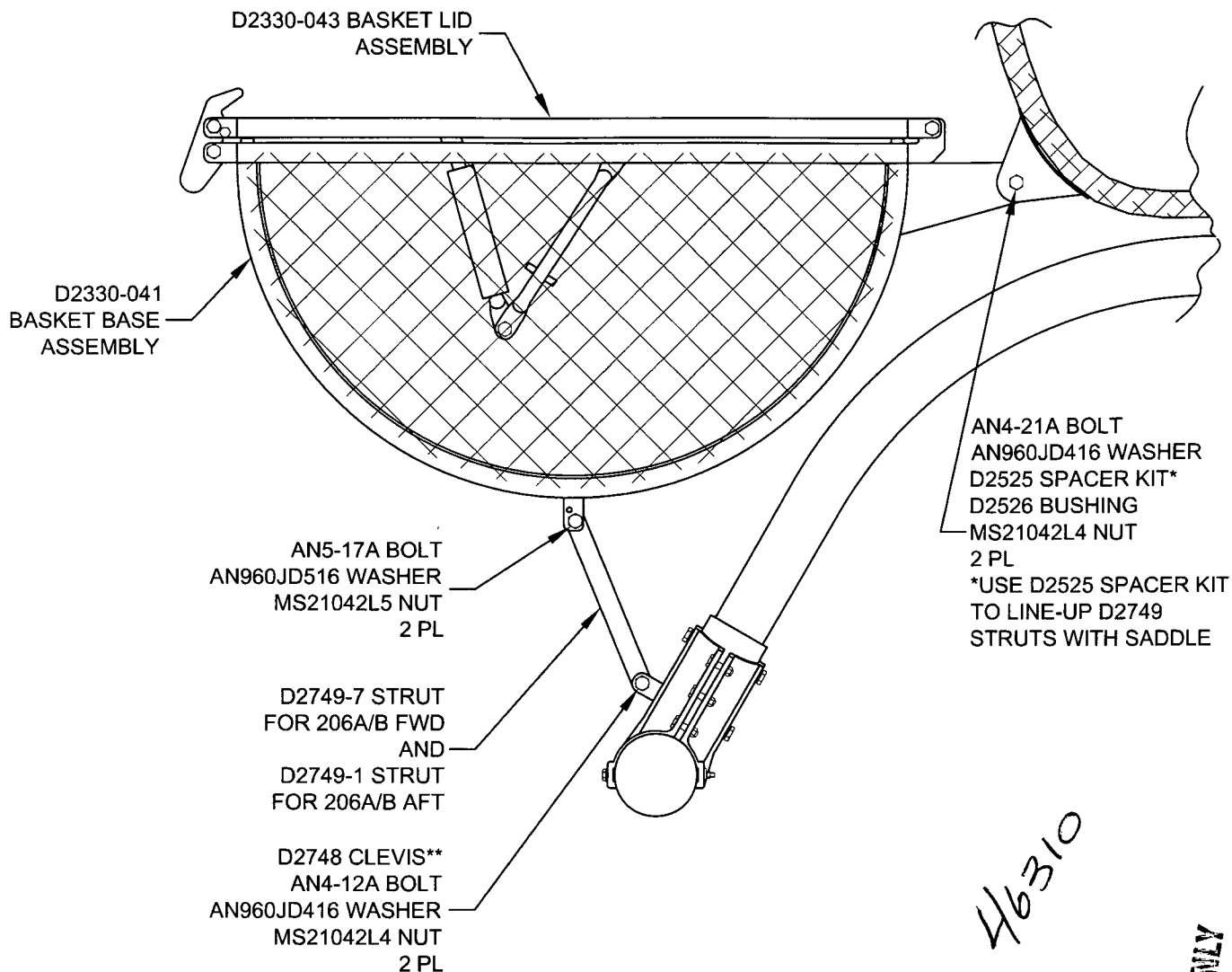
REFERENCE ONLY

SECTION C-C

D206-540-013 (206 A/B) ONLY

DESIGN	KE	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. J
MFG. APPR.	N/A	D206-540	SHEET 5 OF 8
APPROVED		TITLE	SCALE
DE APPR.		UTILITY BASKET INSTALLATION	NTS
DATE	09.02.09	COPYRIGHT © 1994 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

REFERENCE ONLY



**NOTE: REPLACE EXISTING SADDLE WASHER WITH D2748 CLEVIS AND RE-ATTACH USING EXISTING SADDLE HARDWARE

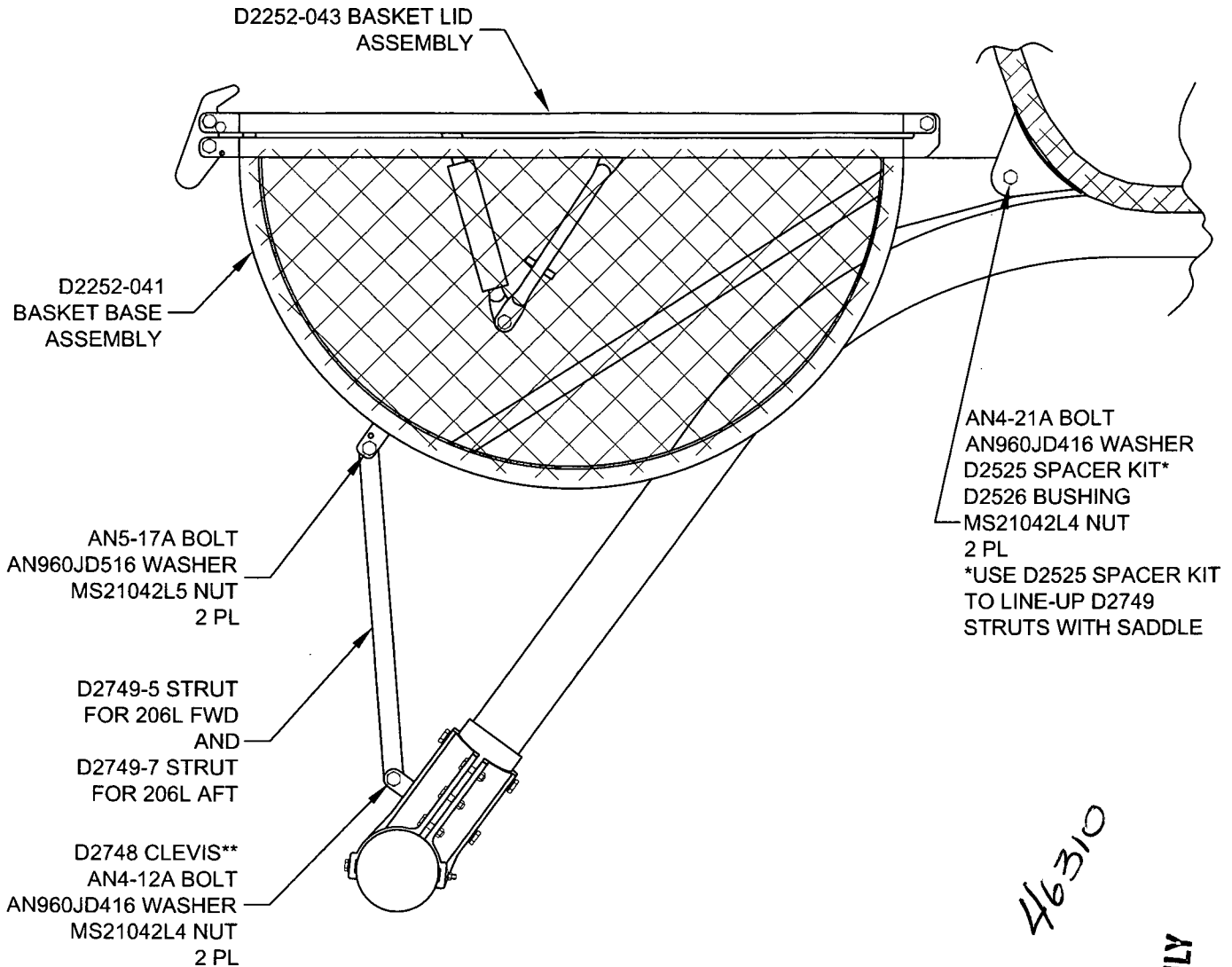
VIEW A-A (SECTION B-B SIMILAR)

D206-540-013 (206 A/B) ONLY

REFERENCE ONLY

DESIGN	KE	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. J
MFG. APPR.	N/A	D206-540	SHEET 6 OF 8
APPROVED		TITLE	SCALE
DE APPR.		UTILITY BASKET INSTALLATION	NTS
DATE	09.02.09	<small>COPYRIGHT © 1994 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

REFERENCE ONLY



**NOTE: REPLACE EXISTING SADDLE WASHER WITH D2748 CLEVIS AND RE-ATTACH USING EXISTING SADDLE HARDWARE

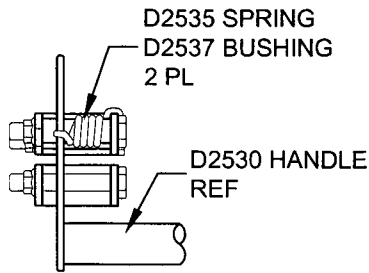
VIEW D-D (SECTION E-E SIMILAR)

D206-540-011 (206 L/L1/L3/L4) ONLY

REFERENCE ONLY

DESIGN	KE	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. J
MFG. APPR.	N/A	D206-540	SHEET 7 OF 8
APPROVED		TITLE	SCALE
DE APPR.		UTILITY BASKET INSTALLATION	NTS
DATE	09.02.09	<small>COPYRIGHT © 1994 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

REFERENCE ONLY



SPRING DETAIL

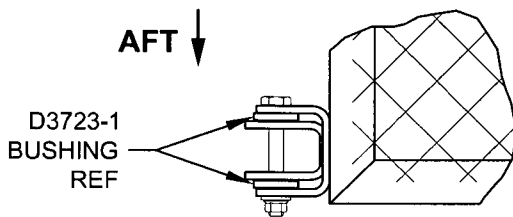
D2931 BUMPER
MS20600AD4W3 RIVET
AN960JD8 WASHER
4 PL

AN5-17A BOLT
AN960JD516 WASHER
MS21042L5 NUT
4 PL

AN3-16A BOLT
MS21042L3 NUT
2 PL

D2530 HANDLE

LATCH DETAIL



VIEW H-H: HINGE DETAIL
3 PL

OUTBOARD
→

BASKET LID
ASSEMBLY

AN4-22A BOLT
AN960JD416 WASHER
AN970-4 WASHER, 2X
MS21042L4 NUT
2 PL

AN4-20A BOLT
AN960JD416 WASHER
D3723-1 BUSHING, 2X
AN960JD416 WASHER
MS21042L4 NUT
3 PL

D2332-041 PROP
ASSEMBLY AFT
END ONLY

BASKET BASE
ASSEMBLY

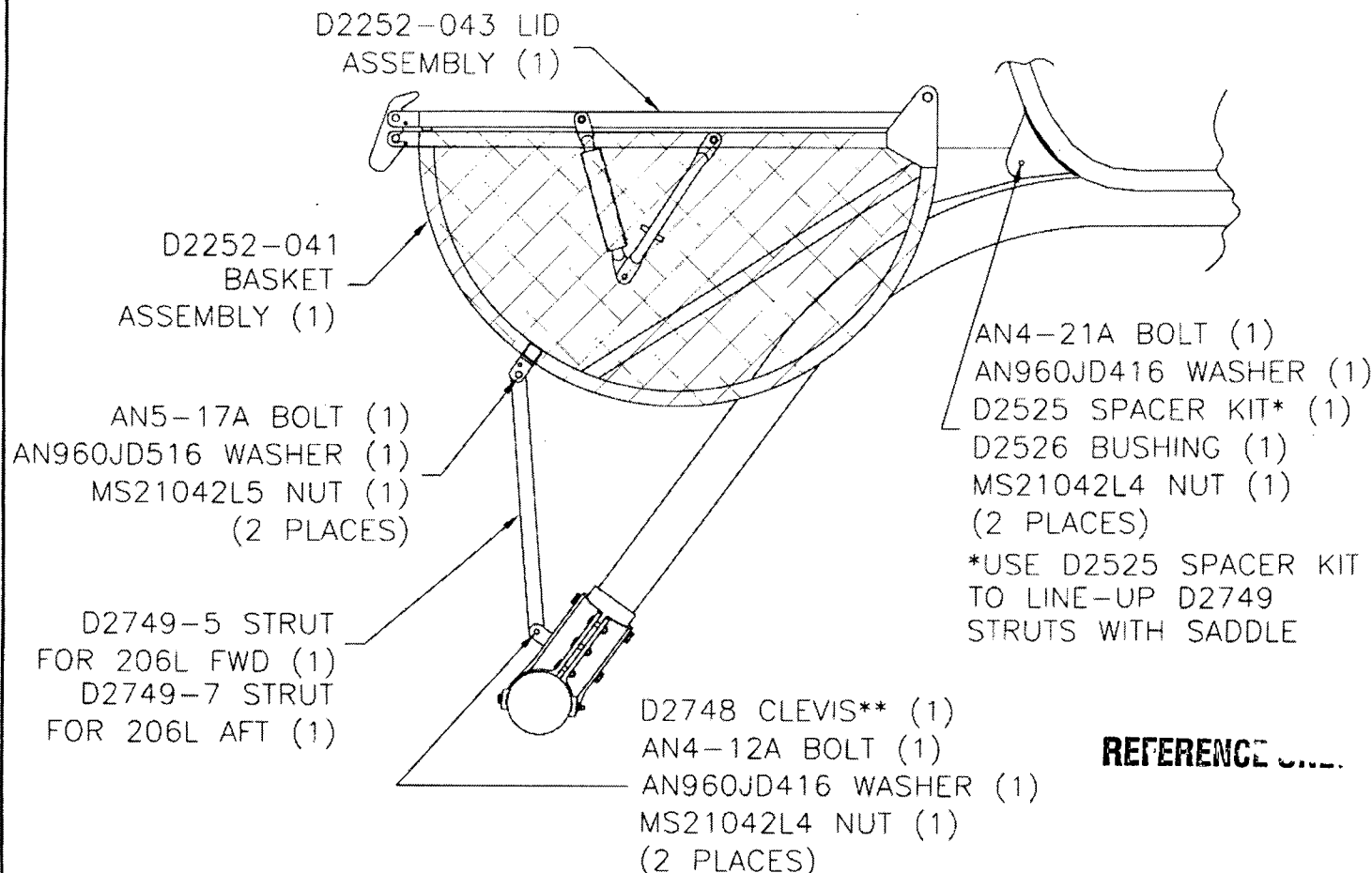
PROP ARM & HINGE DETAIL
END VIEW, LOOKING FWD

REFERENCE ONLY

DESIGN	KE	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. J
MFG. APPR.	N/A	D206-540	SHEET 8 OF 8
APPROVED		TITLE	SCALE
DE APPR.		UTILITY BASKET INSTALLATION	NTS
DATE	09.02.09	COPYRIGHT © 1994 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



DESIGN	KE	DRAWN BY	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED		APPROVED		DRAWING NO.	D206-540
DATE	05.11.10	TITLE	UTILITY BASKET INSTALLATION		
		SCALE	SHEET 7 OF 8		
		NTS			



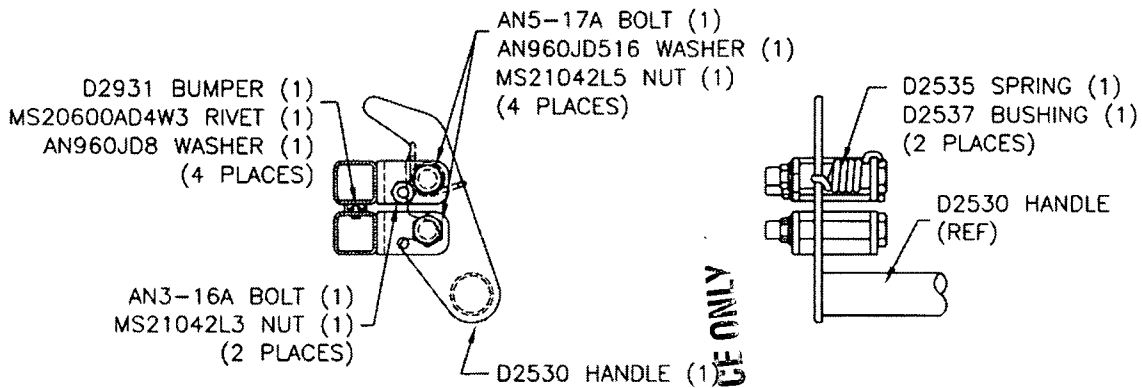
**NOTE: REPLACE EXISTING SADDLE WASHER WITH D2748 CLEVIS AND RE-ATTACH USING EXISTING SADDLE HARDWARE

46310

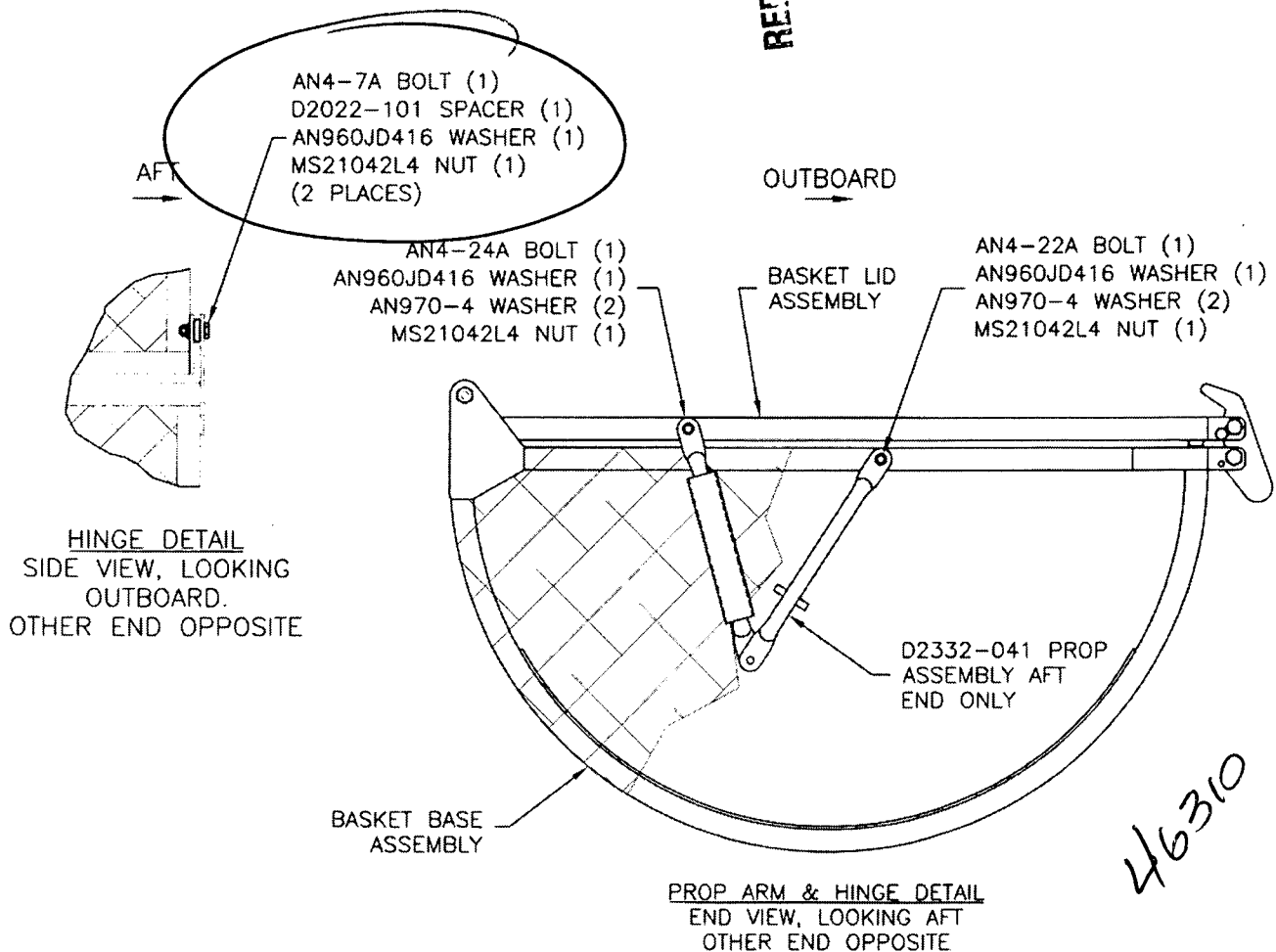
SECTION D-D AND E-E
D206-540-011 (206 L/L1/L3/L4) ONLY



DESIGN KE	DRAWN BY MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D206-540	REV. 1 SHEET 8 OF 8
DATE 05.11.10	TITLE UTILITY BASKET INSTALLATION		SCALE NTS



REFERENCE ONLY



Copyright © 1994 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



Avion Logistics Ltd.

Room 3-5, 13/F, Texaco Centre No. 126-140 Texaco Road,
Tsuen Wan, Hong Kong SAR.
Tel: (852) 2408 9533 Fax: (852) 2408 8566
Email: All@avionlogistics.com.hk

PROFORMA INVOICE

SHIP TO :

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY
ON K6A 1K7
CANADA
ATTN: Brigitte Golden
Tel: 1-613-632-5200

INVOICE # ALL0900224

DATE : Feb-24-2009

Method: Air Freight -

Item	Part Number/ Description		Qty	Parts Condi	Unit	Unit Price USD	Line Amount	Batch No.
1	D350-748-201	Crosstube	3	FN	EA	7,660.00	22,980.00	B35734 B35735 B35736
2	D206-540-011	HELI-UTILITY-BASKET	1	FN	EA	8,767.00	8,767.00	B36655
		Invoice Value for Customs Purpose Only						

Remarks:

HS Code: 88032000 & 88033000

Country of Origin - Canada

Dim: (3) 221x86x15 cm Total Gr.Wt: 110 Kgs

Dim: (1) 259x84x66 cm Gr.Wt: 56 Kgs

Certificate of Conformance

Certified that, unless otherwise stated above, the whole of the above-mentioned parts have been manufactured/overhauled/repaired/modified/tested and inspected in accordance with the terms of the contract/order applicable thereto and conform fully to the standards/specifications quoted hereon.

Signature

Lo Ka Hung, Stone

All returned merchandise must obtain prior written approval from Avion and is subject to a handling charge.

Sub Total:

Core Deposit: N/A

Misc Charge:

Freight: ---

Total : 31,747.00